MAJORIS G460

Polypropylene

AD majoris

Message:

MAJORIS G460 is a special long glass fibre reinforced polypropylene grade, for injection moulding and extrusion. The long glass fibres, chemically coupled to the polypropylene matrix, are providing with outstanding mechanical properties.
MAJORIS G460 is the natural version and is available in black (MAJORIS G460-8229). Other colours can be provided on request.
APPLICATIONS
MAJORIS G460 is intended for injection moulding of highly demanding technical applications.
The excellent properties of MAJORIS G460 make it suitable for:
Electrical components, automotive parts, interior, exterior and under the bonnet, structural furniture parts, load bearing, demanding components for various engineering sectors.
MAJORIS G460 can, in many of these applications, substitute other engineering plastics or metal alloys.

General Information	
Filler / Reinforcement	Long glass fiber, 40% filler by weight
Additive	heat stabilizer
Features	Chemical coupling Recyclable materials Heat resistance, high Thermal Stability
Uses	Electrical components Furniture Metal substitution Parts under the hood of a car Car interior parts Automotive exterior parts
Appearance	Black Available colors Natural color
Forms	Particle
Processing Method	Extrusion Injection molding

Physical	Nominal Value	Unit	Test Method
Density	1.24	g/cm³	ISO 1183
Molding Shrinkage	0.40	%	
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Modulus	9280	MPa	ISO 527-2/1
Tensile Stress (Break)	113	MPa	ISO 527-2/50

Tensile Strain (Break)	2.7	%	ISO 527-2/50
Flexural Modulus [1]	7880	MPa	ISO 178
Flexural Stress [2]	194	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	25	kJ/m^2	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	67	kJ/m^2	ISO 179/1eU
Injection	Nominal Value	Unit	
Rear Temperature	230 - 250	°C	
Processing (Melt) Temp	250 - 280	°C	
Mold Temperature	80.0 - 100	°C	
Injection Pressure	30.0 - 60.0	MPa	
Injection Rate	Slow		
Screw Speed	30 - 150	rpm	
Injection instructions			
Holding pressure: 50 to 70% of the injection pressureBack pressure: as low as possible, 0 to 10%Holding time: as long as practical			
NOTE			
1.	2.0 mm/min		
2.	2.0 mm/min		

Recommended distributors for this material

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WECHAT