

Ultramid® B3WG6

Polyamide 6

BASF Corporation

Message:

Ultramid B3WG6 is a 30% glass fiber reinforced, heat stabilized injection molding PA6 grade.

Applications

Typical applications include automotive manifolds and pedals.

General Information				
UL YellowCard		E36632-531660	E41871-233703	
Filler / Reinforcement		Glass Fiber,30% Filler by Weight		
Additive		Heat Stabilizer		
Features		Heat Stabilized		
		Oil Resistant		
Uses		Automotive Applications		
		Automotive Under the Hood		
Agency Ratings		EC 1907/2006 (REACH)		
RoHS Compliance		RoHS Compliant		
Forms		Pellets		
Processing Method		Injection Molding		
Multi-Point Data		Creep Modulus vs. Time (ISO 11403-1)		
		Isochronous Stress vs. Strain (ISO 11403-1)		
		Isothermal Stress vs. Strain (ISO 11403-1)		
		Secant Modulus vs. Strain (ISO 11403-1)		
		Shear Modulus vs. Temperature (ISO 11403-1)		
		Viscosity vs. Shear Rate (ISO 11403-2)		
Physical	Dry	Conditioned	Unit	Test Method
Specific Gravity	1.36	--	g/cm³	ASTM D792, ISO 1183
Melt Volume-Flow Rate (MVR) (275°C/5.0 kg)	50.0	--	cm³/10min	ISO 1133
Molding Shrinkage - Flow (3.18 mm)	0.30	--	%	
Water Absorption				
Saturation	6.6	--	%	ASTM D570
Saturation, 23°C	6.6	--	%	ISO 62
Equilibrium, 50% RH	2.1	--	%	ASTM D570
Equilibrium, 23°C, 50% RH	2.1	--	%	ISO 62
Mechanical	Dry	Conditioned	Unit	Test Method

Tensile Modulus (23°C)	9500	6200	MPa	ISO 527-2
Tensile Strength				
Break, 23°C	179	--	MPa	ASTM D638
Break, 23°C	185	115	MPa	ISO 527-2
Tensile Elongation				
Break, 23°C	3.3	--	%	ASTM D638
Break, 23°C	3.5	8.0	%	ISO 527-2
Flexural Modulus				
23°C	8280	--	MPa	ASTM D790
23°C	8600	5000	MPa	ISO 178
Flexural Stress (23°C)	270	180	MPa	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179
-30°C	11	--	kJ/m ²	
23°C	15	30	kJ/m ²	
Charpy Unnotched Impact Strength				ISO 179
-30°C	80	--	kJ/m ²	
23°C	95	110	kJ/m ²	
Notched Izod Impact				
-40°C	110	--	J/m	ASTM D256
23°C	130	--	J/m	ASTM D256
23°C	15	20	kJ/m ²	ISO 180
Thermal	Dry	Conditioned	Unit	Test Method
Deflection Temperature Under Load				
0.45 MPa, Unannealed	220	--	°C	ASTM D648, ISO 75-2/B
1.8 MPa, Unannealed	207	--	°C	ASTM D648
1.8 MPa, Unannealed	210	--	°C	ISO 75-2/A
Peak Melting Temperature	220	--	°C	ASTM D3418, ISO 3146
CLTE				
Flow	1.0E-5	--	cm/cm/°C	ASTM E831
Flow	2.3E-5	--	cm/cm/°C	
Transverse	6.5E-5	--	cm/cm/°C	
RTI Elec				UL 746
0.750 mm	130	--	°C	
1.50 mm	130	--	°C	
3.00 mm	130	--	°C	
RTI Imp				UL 746
1.50 mm	90.0	--	°C	
3.00 mm	95.0	--	°C	
RTI Str				UL 746

1.50 mm	130	--	°C	
3.00 mm	130	--	°C	
Electrical	Dry	Conditioned	Unit	Test Method
Volume Resistivity				
1.50 mm	1.0E+13	1.0E+10	ohms·cm	ASTM D257
--	1.0E+13	1.0E+10	ohms·cm	IEC 60093
Dielectric Constant (1 MHz)	3.80	6.80		IEC 60250
Dissipation Factor (1 MHz)	0.023	0.22		IEC 60250
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating				UL 94
1.50 mm	HB	--		
3.00 mm	HB	--		
Injection	Dry	Unit		
Drying Temperature	83.0		°C	
Drying Time	2.0 to 4.0		hr	
Suggested Max Moisture	0.15		%	
Processing (Melt) Temp	270 to 295		°C	
Mold Temperature	80.0 to 95.0		°C	
Injection Pressure	3.50 to 12.5		MPa	
Injection Rate	Fast			

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

