

KPOL-PP K-PPR 28.0

Polypropylene Random Copolymer

KPOL Chem Co.

Message:

Polypropylene Random Copolymer for Injection Molding Applications
Containers with high transparency, Containers for freezer, Housewares, Lids and Closures and Battery Cases.
Injection Molding and Injection Stretch Blow Molding of bottles and packages.
Characteristics
The KPOL® resin is specially developed for producing injection molded articles with high clarity and also has better impact properties than homo PP counterparts. It exhibits excellent processability and transparency, good balance of rigidity/impact and very low odor and flavor transfer.
Good Chemical Resistance, High Clarity, Good Impact Resistance, Good Processability, Medium Rigidity.
KPOL - K-PPR 28.0 is suitable for Food contact application.

General Information	
Additive	Antioxidant
	Nucleating Agent
Features	Antioxidant
	BPA Free
	Food Contact Acceptable
	Good Chemical Resistance
	Good Impact Resistance
	Good Processability
	High Clarity
	High Gloss
	Low Odor Transfer
	Low Taste Transfer
	Medium Rigidity
	Nucleated
	Random Copolymer
Uses	Battery Cases
	Bottles
	Closures
	Containers
	Household Goods
	Lids
Agency Ratings	Packaging
	FDA 21 CFR 177.1520
Forms	Pellets
Processing Method	Injection Molding

Injection Stretch Blow Molding

Physical	Nominal Value	Unit	Test Method
Density	0.903	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	28	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	85		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield)	30.0	MPa	ASTM D638
Tensile Elongation ² (Break)	14	%	ASTM D638
Flexural Modulus - 1% Secant	1200	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	48	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	79.0	°C	ASTM D648
Vicat Softening Temperature	132	°C	ASTM D1525 ³
NOTE			
1.	Type IV, 50 mm/min		
2.	Type IV, 50 mm/min		
3.	Rate A (50°C/h), Loading 1 (10 N)		

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