

RTP 887

Acetal (POM) Copolymer

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.
-Preliminary Product Data per RTP Co.-

General Information			
Filler / Reinforcement	Carbon fiber reinforced material, 40% filler by weight		
Features	High strength		
Agency Ratings	MIL B-81705C		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.49	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.10	%	ASTM D955
Water Absorption (23°C, 24 hr)	1.0	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	23400	MPa	ASTM D638
Tensile Strength	96.5	MPa	ASTM D638
Tensile Elongation (Break)	1.0	%	ASTM D638
Flexural Modulus	13800	MPa	ASTM D790
Flexural Strength	124	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	43	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	210	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	166	°C	ASTM D648
1.8 MPa, not annealed	166	°C	ASTM D648
CLTE - Flow	2.5E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+2	ohms	ASTM D257
Volume Resistivity	1.0	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm, RTP Tested)	HB		UL 94
Additional Information			

Mold Shrinkage, Linear-Flow, ASTM D-955, 0.25in.: 1.5mil/in.Surface Resistivity, ASTM D257: 10E2 ohm/sqStatic Decay, FTMS 4046.1, Mil B-81705C: <2.0 seconds

Injection	Nominal Value	Unit
Drying Temperature	121	°C
Drying Time	2.0	hr
Suggested Max Moisture	0.15	%
Suggested Max Regrind	20	%
Rear Temperature	191 - 210	°C
Middle Temperature	191 - 210	°C
Front Temperature	191 - 210	°C
Mold Temperature	93.3 - 121	°C
Injection Pressure	68.9 - 103	MPa
Back Pressure	0.172 - 0.345	MPa

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Recommended distributors for this material

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