

TRIPET® 2500G20

Polyethylene Terephthalate

Samyang Corporation

Message:

TRIPET® 2500G20 is a Polyethylene Terephthalate (PET) product. It is available in Asia Pacific, Europe, or North America. Primary characteristic: flame rated.

General Information			
UL YellowCard	E121254-220641	E257054-521424	
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.47	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (265°C/5.0 kg)	50	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.20 to 0.40	%	ASTM D955
Water Absorption (23°C, 24 hr)	< 0.10	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	122		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	118	MPa	ASTM D638
Tensile Elongation (Break)	2.0	%	ASTM D638
Flexural Modulus	7350	MPa	ASTM D790
Flexural Strength (Yield)	147	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	98	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	240	°C	
1.8 MPa, Unannealed	225	°C	
CLTE - Flow	3.0E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms · cm	ASTM D257
Dielectric Strength	24	kV/mm	ASTM D149
Dielectric Constant	3.50		ASTM D150
Dissipation Factor	0.013		ASTM D150
Arc Resistance	125	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.750 mm)	HB		UL 94

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