

MAXAMID™ EPDM6G14-NC010

Polyamide 6
Pier One Polymers, Inc.

Message:

MAXAMID™ EPD6G14 is also available in natural, internal and external lubricants, UV stabilized and other modifications. Further information and details are available upon request.

| General Information | | | |
|---|---|-------------------|-------------|
| Filler / Reinforcement | Glass fiber reinforced material, 14% filler by weight | | |
| Additive | Impact modifier | | |
| | Lubricant | | |
| | UV stabilizer | | |
| Features | UV Stabilized | | |
| | Impact modification | | |
| | Lubrication | | |
| Appearance | Black | | |
| | Available colors | | |
| | Natural color | | |
| Forms | Particle | | |
| Processing Method | Injection molding | | |
| Physical | Nominal Value | Unit | Test Method |
| Specific Gravity | 1.19 | g/cm ³ | ASTM D792 |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Strength (23°C) | 96.6 | MPa | ASTM D638 |
| Tensile Elongation (Break, 23°C) | 10 | % | ASTM D638 |
| Flexural Modulus (23°C) | 3790 | MPa | ASTM D790 |
| Flexural Strength (23°C) | 152 | MPa | ASTM D790 |
| Impact | Nominal Value | Unit | Test Method |
| Unnotched Izod Impact (23°C) | 210 | J/m | ASTM D256 |
| Thermal | Nominal Value | Unit | Test Method |
| Deflection Temperature Under Load (1.8 MPa, Unannealed) | 210 | °C | ASTM D648 |
| Peak Melting Temperature | 220 | °C | ASTM D3418 |
| Injection | Nominal Value | Unit | |
| Suggested Max Moisture | 0.20 | % | |

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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