Braskem PE LL-218/21

Linear Low Density Polyethylene

Braskem

Message:

Description:

LL218/21 is a LLDPE Butene copolymer produced by Braskem. It was specially designed to provide outstanding processing performance. Films obtained with this grade show good physical and optical properties and enhanced sealability.

Additive:

Antiblocking Medium

Slip Médium

Applications:

Liners; LDPE and HDPE blends; general use packages; technical films for automatic packaging

General Information				
Additive	Moderate caking resistance			
	Moderate smoothness			
Features	Low density			
	Copolymer			
	Optical			
	Workability, good			
	Moderate caking resistance			
	Moderate smoothness			
Uses	Packaging			
	Films			
	Mixing			
	General			
Agency Ratings	FDA 21 CFR 177.1520			
Forms	Particle			
Processing Method	Film extrusion			
	Extrusion blow molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	0.917	g/cm³	ASTM D792	
Melt Mass-Flow Rate (MFR) (190°C/2.16	2.0	40.	ACTNA D4220	
kg)	2.0	g/10 min	ASTM D1238	
Films	Nominal Value	Unit	Test Method	
Film Thickness - Tested	38	μm	ACTIA DOOG	
Tensile Strength			ASTM D882	
MD: Fracture	30.0	MPa	ASTM D882	
TD: Fracture	30.0	MPa	ASTM D882	

Tensile Elongation			ASTM D882
MD: Fracture	1100	%	ASTM D882
TD: Fracture	1400	%	ASTM D882
Flexural Modulus			ASTM D790
1% Secant, MD	200	MPa	ASTM D790
1% Secant, TD	220	MPa	ASTM D790
Dart Drop Impact	100	g	ASTM D1709
Elmendorf Tear Strength			ASTM D1922
MD	140	g	ASTM D1922
TD	340	g	ASTM D1922
Optical	Nominal Value		Test Method
Gloss (60°)	24		ASTM D2457
Extrusion instructions			

Blown FilmBlow up ratio: 2.2:1

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