Vital-Line SHE6005

Flexible Polyvinyl Chloride

Teknor Apex Asia Pacific PTE. LTD.

Message:

Vital-Line SHE6005 is a flexible polyvinyl chloride material. This product is available in the Asia-Pacific region and is processed by extrusion. The main characteristics of Vital-Line SHE6005 are: sterilability.

The typical application fields of Vital-Line SHE6005 are: medical/health care

General Information			
Features	Ethylene oxide disinfection		
Uses	Medical/nursing supplies		
Forms	Particle		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.19 - 1.23	g/cm³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	73 - 79		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield)	> 12.7	MPa	ASTM D638
Tensile Elongation (Break)	> 300	%	ASTM D638
Thermal	Nominal Value	Unit	Test Method
Thermal stability-Oven (190°C)	> 30.0	min	ASTM D2115-92

Typical temperature profile for processing compound is from 135°C to 185°C. The optimum temperatures depend on the type of machine as well as screw design being used to process. Feeding zone: 135°C compression zone: 145°C ~155°C Mixing zone: 155°C ~175°C Nozzle/Die Zone: 165°C ~185°C

NOTE

1.

500 mm/min

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Recommended distributors for this material

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