GATONE[™] 5600PF

Polyetheretherketone

Solvay Specialities India Private Limited (SSIPL)

Message:

GATONE™5600PF is a polyetheretherketone (PEEK) material. This product is available in North America, Europe or Asia Pacific.

| General Information | | | |
|-------------------------------------------------------|---------------|-------|-------------|
| Forms | Particle | | |
| Physical | Nominal Value | Unit | Test Method |
| Specific Gravity | 1.30 | g/cm³ | ASTM D792 |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Modulus (23°C, Injection Molded) | 3500 | MPa | ASTM D638 |
| Tensile Strength (23°C, Injection Molded) | 90.0 | MPa | ASTM D638 |
| Tensile Elongation (Break, 23°C, Injection Molded) | 20 | % | ASTM D638 |
| Flexural Modulus (23°C, Injection Molded) | 3500 | MPa | ASTM D790 |
| Flexural Strength (23°C, Injection Molded) | 145 | MPa | ASTM D790 |
| Impact | Nominal Value | Unit | Test Method |
| Notched Izod Impact (23°C, Injection Molded) | 50 | J/m | ASTM D256 |
| Thermal | Nominal Value | Unit | Test Method |
| Glass Transition Temperature | 145 | °C | DSC |
| Melting Temperature | 340 | °C | DSC |
| Additional Information | | | |

Moisture Content, P/QA/I/043 Method: 0.2%Volatile Content, P/QA/I/306 Method: 0.5%Inherent Viscosity, ASTM D2857, of 0.5% (w/v) Solution, in 98% H2SO4, 25°C: 0.78 dl/gmParticle Size, P/QA/I/503 Method, 105 µ: 98%

| Injection | Nominal Value | Unit |
|--------------------|---------------|------|
| Drying Temperature | 170 | °C |
| Drying Time | 3.0 | hr |

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