

SCHULABLEND® SCHULABLEND® M/MB

6103 GF20 U

Polycarbonate + ABS

A. Schulman Europe

Message:

20% glass fibre reinforced ABS/PC blend

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 20% filler by weight		
Processing Method	Injection molding		
Resin ID (ISO 1043)	ABS+PC-GF		
Physical	Nominal Value	Unit	Test Method
Density	1.26	g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (260°C/5.0 kg)	9.00	cm ³ /10min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Ball Indentation Hardness (H 358/30)	147	MPa	ISO 2039-1
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	6000	MPa	ISO 527-2/1A/1
Tensile Stress (Break)	80.0	MPa	ISO 527-2/1A/5
Tensile Strain (Break)	2.0	%	ISO 527-2/1A/5
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	7.0	kJ/m ²	ISO 179/1eA
23°C	9.0	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	30	kJ/m ²	ISO 179/1eU
23°C	28	kJ/m ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, not annealed	132	°C	ISO 75-2/Bf
1.8 MPa, not annealed	121	°C	ISO 75-2/Af
Vicat Softening Temperature			
--	142	°C	ISO 306/A50
--	132	°C	ISO 306/B50
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+15	ohms	IEC 60093
Volume Resistivity	> 1.0E+13	ohms·cm	IEC 60093
Additional Information			

- 1.)
Not for use in food contact applications2.)
Not for use in medical or pharmaceutical applications

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