

RTP 4099 X 128641 B

Polyphthalamide
RTP Company

Message:
Thermally Conductive - Electrically Insulative - Preliminary

General Information			
Features	Heat conduction		
	Insulation		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.62	g/cm³	ASTM D792
Moisture Content	0.050	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	13800	MPa	ASTM D638
Tensile Strength	89.6	MPa	ASTM D638
Tensile Elongation (Yield)	< 1.0	%	ASTM D638
Flexural Modulus	13800	MPa	ASTM D790
Flexural Strength	121	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	27	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	160	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Thermal Conductivity			
-- ¹	0.75	W/m/K	ASTM E1530
-- ²	1.5	W/m/K	ASTM E1461
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+14	ohms	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	107	°C	
Drying Time	4.0 - 6.0	hr	
Dew Point	-31.7	°C	
Processing (Melt) Temp	302 - 329	°C	
Mold Temperature	135 - 163	°C	
Injection Pressure	68.9 - 124	MPa	
Injection instructions			
Desiccant Type Dryer Required.			
NOTE			

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|----|---------------|
| 1. | Through-plane |
| 2. | In-plane |

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