

TechnoFiber PP LGF 60-10-01 HI

Polypropylene
TechnoCompound GmbH

Message:

TechnoFiber: Strong and light

TechnoFiber products are long glass fiber remforced thermoplastics made by TechnoCompound GmbH. These raw materials are fashioned into so-called tailor-made compounds upon customer specifications. Nearly all semi-crystalline and amorphous thermoplastics can be used as thermoplastic matrix. Our long glass fiber products are predestmed for the manufacturing of components which are exposed to extreme mechanical stress - as well as to high temperatures. The long glass fiber reinforced pellets are available in lengths of 10 - 25 mm. Fiber and pellet are of the same length. The two-step pultrusion technology applied by TechnoCompound coats each glass fiber filament wth a polymer matrix and JOINS fiber and matrix.

Typical Applications

Automobil: Automotive industry: battery holders, wheel covers, ash trays, engine insulation, gear shift sticks, electronic accelerator pedals, exhaust trims, instrument panel...

Electrical engineering: casings for power tools...

Leisure industry: snowboard bindings...

Construction industry: wear-resistant conveyor belts

Furniture industry: fittings, chair frames, hinges...

| General Information | |
|------------------------|--|
| Filler / Reinforcement | Long glass fiber, 60% filler by weight |
| Additive | UV stabilizer |
| Features | UV Stabilized |
| | Semicrystallization |
| | Low volatilization |
| | High strength |
| | Impact resistance, high |
| | Heat resistance, high |
| | amorphous |
| Uses | Conveyor |
| | Battery box |
| | Electrical/Electronic Applications |
| | Power/other tools |
| | Furniture |
| | Architectural application field |
| | Accessories |
| | Application in Automobile Field |
| | Car dashboard |
| | Sporting goods |
| Appearance | Black |
| | Available colors |
| | Natural color |

| Forms | Particle | | |
|--------------------------------------|--------------------------|-------------------|--------------|
| Physical | Nominal Value | Unit | Test Method |
| Density | 1.43 | g/cm ³ | ISO 1183 |
| shrinkage-Flow ¹ | 0.10 | % | ISO 294-4 |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Modulus | 12800 | MPa | ISO 527-2/1 |
| Tensile Stress (Yield) | 130 | MPa | ISO 527-2/50 |
| Tensile Strain (Yield) | 1.8 | % | ISO 527-2/50 |
| Flexural Modulus ² | 13000 | MPa | ISO 178 |
| Flexural Stress ³ | 150 | MPa | ISO 178 |
| Impact | Nominal Value | Unit | Test Method |
| Charpy Notched Impact Strength | | | ISO 179/1eA |
| -30°C | 25 | kJ/m ² | ISO 179/1eA |
| 23°C | 24 | kJ/m ² | ISO 179/1eA |
| Charpy Unnotched Impact Strength | | | ISO 179/1eU |
| -30°C | 60 | kJ/m ² | ISO 179/1eU |
| 23°C | 60 | kJ/m ² | ISO 179/1eU |
| Thermal | Nominal Value | Unit | Test Method |
| Heat Deflection Temperature | | | |
| 0.45 MPa, not annealed | 160 | °C | ISO 75-2/B |
| 1.8 MPa, not annealed | 156 | °C | ISO 75-2/A |
| 8.0 MPa, not annealed | 138 | °C | ISO 75-2/C |
| Melting Temperature ⁴ | 165 | °C | ISO 11357-3 |
| Linear thermal expansion coefficient | | | ISO 11359-2 |
| Flow: 23 to 80°C | 1.2E-5 | cm/cm/°C | ISO 11359-2 |
| Lateral: 23 to 80°C | 1.5E-5 | cm/cm/°C | ISO 11359-2 |
| NOTE | | | |
| 1. | 220°C / WZ 40°C, 600 bar | | |
| 2. | 2.0 mm/min | | |
| 3. | 5.0 mm/min | | |
| 4. | 10°C/min | | |

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