

RTP 3385

Polyvinylidene Fluoride

RTP Company

Message:

Carbon Fiber

General Information			
Filler / Reinforcement	Carbon Fiber,30% Filler by Weight		
RoHS Compliance	Contact Manufacturer		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.75	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.10 to 0.30	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	15900	MPa	ASTM D638
Tensile Strength	131	MPa	ASTM D638
Tensile Elongation (Yield)	1.0 to 2.0	%	ASTM D638
Flexural Modulus	15900	MPa	ASTM D790
Flexural Strength	207	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	80	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	530	J/m	ASTM D4812
Additional Information	Nominal Value	Unit	
Primary Additive	30	%	
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	2.0	hr	
Processing (Melt) Temp	210 to 288	°C	
Mold Temperature	82.2 to 104	°C	
Injection Pressure	68.9 to 103	MPa	

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Recommended distributors for this material

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