

ALCOM® PC 740/4 WT1245-04LD

Polycarbonate
ALBIS PLASTIC GmbH

Message:

ALCOM® PC 740/4 WT1245-04LD is a Polycarbonate (PC) product filled with filler. It is available in Asia Pacific, Europe, or North America. Applications of ALCOM® PC 740/4 WT1245-04LD include automotive and lighting applications.

Characteristics include:

- Flame Rated
- REACH Compliant
- RoHS Compliant
- High Flow

General Information			
Filler / Reinforcement	Filler		
Features	High Flow		
	High Light Transmission		
Uses	Automotive Applications		
	Lighting Applications		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS Compliant		
Physical	Nominal Value	Unit	Test Method
Density	1.19	g/cm³	ISO 1183
Melt Volume-Flow Rate (MVR) (300°C/1.2 kg)	17.0	cm³/10min	ISO 1133
Molding Shrinkage (24 hr)	0.40	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2400	MPa	ISO 527-2
Tensile Stress			ISO 527-2
Yield	66.0	MPa	
--	66.0	MPa	
Tensile Strain			ISO 527-2
Yield	6.0	%	
Break	70	%	
Flexural Modulus	2450	MPa	ISO 178
Flexural Stress			ISO 178
--	100	MPa	
3.5% Strain	76.0	MPa	
Flexural Deflection at Max Force	7.0	%	ISO 178
Fire Performance (1.00 mm)	passed		FMVSS
Impact	Nominal Value	Unit	Test Method

Charpy Notched Impact Strength			ISO 179/1eA
--	12	kJ/m ²	
-40°C	12	kJ/m ²	
-20°C	12	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
--	No Break		
-40°C	No Break		
-20°C	No Break		
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	124	°C	ISO 75-2/A
Vicat Softening Temperature	142	°C	ISO 306/B50
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.50 mm	HB		
0.750 mm	V-2		
Glow Wire Flammability Index			IEC 60695-2-12
1.00 mm	850	°C	
2.00 mm	850	°C	
	850		
3.00 mm	960	°C	
	960		
4.00 mm	850	°C	
Injection	Nominal Value	Unit	
Drying Temperature	100 to 120	°C	
Drying Time	4.0 to 12	hr	
Suggested Max Moisture	0.020	%	
Processing (Melt) Temp	270 to 310	°C	
Mold Temperature	80.0 to 110	°C	

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