

RTP 199 X 125445 B

Polypropylene
RTP Company

Message:
Cellulose Fiber - 30% Renewable Resource Content* - Additional 56% Post Consumer Recycled Content

General Information			
Filler / Reinforcement	Cellulose		
Recycled Content	Yes,56%		
Features	Renewable Resource Content		
RoHS Compliance	Contact Manufacturer		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.02	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	0.50	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.20 mm)	0.30 to 0.60	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2550	MPa	ASTM D638
Tensile Strength	41.4	MPa	ASTM D638
Tensile Elongation (Yield)	4.0 to 6.0	%	ASTM D638
Flexural Modulus	2760	MPa	ASTM D790
Flexural Strength	68.9	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	48	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	320	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	119	°C	
1.8 MPa, Unannealed	63.3	°C	
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	2.0	hr	
Processing (Melt) Temp	191 to 232	°C	
Mold Temperature	32.2 to 65.6	°C	
Injection Pressure	68.9 to 103	MPa	

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