

CALIBRE™ 200-6

Polycarbonate Resin

Trinseo

Message:

CALIBRE™ 200-6 polycarbonate resins are produced in compliance with the US Food and Drug Administration (FDA) and EU food contact regulations. They provide excellent impact resistance, heat distortion resistance and optical clarity as well as high melt strength for sheet extrusion applications. The CALIBRE 200-6 series products are available in 4 additive packages: CALIBRE 200: No mold release or UV Stabilizer. CALIBRE 201: Mold release. CALIBRE 202: UV stabilizer. CALIBRE 203: Mold release and UV stabilizer. . (Note that CALIBRE 202 and 203 grades are not available in Europe and do not comply with EU food contact regulations).

Govt. And Industry Standards:

U.S. FDA 21 CFR 177.1580

CSA

Underwriters Laboratory (UL)

EU food contact 2002/72/EC

Applications

Small & large appliances

Beverage containers/service ware

Liquid containers

Food processor housings

Custom sheet

Packaging applications

General Information			
UL YellowCard	E54680-469960	E157291-238219	E206114-228275
Features	Food Contact Acceptable		
	Good Melt Strength		
	High Clarity		
	High Impact Resistance		
Uses	Appliances		
	Containers		
	Housings		
	Packaging		
	Sheet		
Agency Ratings	CSA Unspecified Rating		
	EU 2002/72/EC		
	FDA 21 CFR 177.1580		
Forms	Pellets		
Processing Method	Blow Molding		
	Injection Molding		
	Profile Extrusion		
	Sheet Extrusion		
	Thermoforming		

Physical	Nominal Value	Unit	Test Method
Specific Gravity			
--	1.20	g/cm ³	ASTM D792, ISO 1183/A
--	1200	kg/m ³	ISO 1183 ¹
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	6.0	g/10 min	ASTM D1238, ISO 1133
Melt volume-flow rate (300°C/1.2 kg)	5.00	cm ³ /10min	ISO 1133 ²
Molding Shrinkage - Flow	0.50 to 0.70	%	ASTM D955, ISO 294-4
Water Absorption			ASTM D570, ISO 62
23°C, 24 hr	0.15	%	
Equilibrium, 23°C, 50% RH	0.32	%	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			ASTM D785
M-Scale	73		
R-Scale	118		
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			
-- ³	2410	MPa	ASTM D638
--	2300	MPa	ISO 527-2/50, ISO 527-2 ⁴
Tensile Strength			
Yield ⁵	60.0	MPa	ASTM D638
Yield	60.0	MPa	ISO 527-2/50, ISO 527-2 ⁶
Break ⁷	72.4	MPa	ASTM D638
Break	72.0	MPa	ISO 527-2/50
Tensile Elongation			
Yield ⁸	6.0	%	ASTM D638
Yield	6.0	%	ISO 527-2/50, ISO 527-2 ⁹
Break ¹⁰	150	%	ASTM D638
Break	150	%	ISO 527-2/50
Nominal strain at break	> 50	%	ISO 527-2 ¹¹
Flexural Modulus			
-- ¹²	2410	MPa	ASTM D790
-- ¹³	2400	MPa	ISO 178
Flexural Strength			
-- ¹⁴	96.5	MPa	ASTM D790
-- ¹⁵	97.0	MPa	ISO 178
Taber Abrasion Resistance	45	%	ASTM D1044
Average Extent of Burning	3	cm	ASTM D635
Impact	Nominal Value	Unit	Test Method
Charpy notched impact strength			ISO 179/1eA ¹⁶
-30°C	14.0	kJ/m ²	
23°C	95.0	kJ/m ²	

Charpy impact strength		ISO 179/1eU ¹⁷	
-30°C	No Break		
23°C	No Break		
Notched Izod Impact			
23°C	910	J/m	ASTM D256
23°C	93	kJ/m ²	ISO 180/A
Unnotched Izod Impact (23°C)	No Break		ASTM D256, ISO 180
Instrumented Dart Impact ¹⁸ (23°C, Total Energy)	90.4	J	ASTM D3763
Tensile Impact Strength	588	kJ/m ²	ASTM D1822
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Annealed	145	°C	ASTM D648
0.45 MPa, Annealed	146	°C	ISO 75-2/B
0.45 MPa	145	°C	ISO 75-2 ¹⁹
1.8 MPa, Unannealed	129	°C	ASTM D648
1.8 MPa, Unannealed	126	°C	ISO 75-2/A
1.8 MPa, Annealed	142	°C	ASTM D648
1.8 MPa, Annealed	143	°C	ISO 75-2/A
1.8 MPa	131	°C	ISO 75-2 ²⁰
Vicat Softening Temperature			
--	151	°C	ASTM D1525, ISO 306/B50 8 ²¹
50°C/h, B (50N)	151	°C	ISO 306 ²²
Ball Indentation Temperature	125	°C	IEC 60335-1
CLTE - Flow			
-40 to 82°C	6.8E-5	cm/cm/°C	ASTM D696
--	7.0E-5	cm/cm/°C	ISO 11359-2 ²³
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity			
--	2.0E+17	ohms · cm	ASTM D257
--	> 1.0E+13	ohms · m	IEC 60093 ²⁴
Dielectric Strength	17	kV/mm	ASTM D149, IEC 60243-1
Dielectric Constant			
60 Hz	3.00		ASTM D150
1 MHz	3.00		ASTM D150, IEC 60250 ²⁵
100 Hz	3.00		IEC 60250 ²⁶
Dissipation Factor			
50 Hz	1.0E-3		ASTM D150
1 MHz	2.0E-3		ASTM D150, IEC 60250 ²⁷
100 Hz	1.0E-3		IEC 60250 ²⁸
Comparative Tracking Index (2.00 mm, Solution A)	250	V	IEC 60112

Flammability	Nominal Value	Unit	Test Method
Flame Rating ²⁹			UL 94
1.59 mm	HB		
3.20 mm	HB		
Burning Behav. at 1.6mm nom. thickn. (1.60 mm, UL)	HB		ISO 1210 ³⁰
Burning Behav. at thickness h (3.20 mm, UL)	HB		ISO 1210 ³¹
Oxygen index	26	%	ISO 4589-2 ³²
Optical	Nominal Value	Unit	Test Method
Refractive Index	1.586		ASTM D542, ISO 489
Transmittance	89.0	%	ASTM D1003
Haze	1.0	%	ASTM D1003
NOTE			

1.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
2.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
3.	50 mm/min
4.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
5.	50 mm/min
6.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
7.	50 mm/min
8.	50 mm/min
9.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
10.	50 mm/min
11.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
12.	Method I (3 point load), 2.0 mm/min
13.	2.0 mm/min
14.	Method I (3 point load), 2.0 mm/min
15.	2.0 mm/min
16.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
17.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.

18.	3.39 m/sec
19.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
20.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
21.	Rate A (50°C/h), Loading 2 (50 N)
22.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
23.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
24.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
25.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
26.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
27.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
28.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
29.	This rating not intended to reflect hazards presented by this or any other material under actual fire conditions.
30.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
31.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
32.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.

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