

Lion Idemitsu Composites PPS G531F2

Polyphenylene Sulfide

Lion Idemitsu Composites Co., Ltd.

Message:

Lion Idemitsu Composites PPS G531F2 is a Polyphenylene Sulfide (PPS) product filled with 30% glass fiber. It is available in Asia Pacific.

Characteristics include:

Flame Rated

High Flow

Lubricated

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Additive	PTFE Lubricant		
Features	High Flow		
	Lubricated		
Appearance	Brown		
Part Marking Code (ISO 11469)	>PPS+PTFE-GF30<		
Physical	Nominal Value	Unit	Test Method
Density	1.65	g/cm ³	ISO 1183
Molding Shrinkage ¹			ISO 294-4
Across Flow	0.60	%	
Flow	0.40	%	
Water Absorption (23°C, 24 hr)	> 0.020	%	ISO 62
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	99		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	159	MPa	ISO 527-2
Tensile Strain (Break)	1.7	%	ISO 527-2
Flexural Modulus	12500	MPa	ISO 178
Flexural Stress	250	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Unnotched Impact Strength	10	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	270	°C	ISO 75-2/A
CLTE			ISO 11359-2
Flow	2.3E-5	cm/cm/°C	
Transverse	4.5E-5	cm/cm/°C	
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms · cm	ASTM D257
Electric Strength (3.00 mm)	15	kV/mm	IEC 60243-1

Dielectric Constant	3.60		IEC 60250
Dissipation Factor	1.9E-3		IEC 60250
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.750 mm)	V-0		UL 94
Additional Information	Nominal Value	Unit	Test Method
Flowability ² (1.00 mm)	150	mm	Internal Method
NOTE			
1.	Internal Method		
	Thickness 1mm, Cylinder temperature 320°C, Injection pressure 100MPa, Mold temperature 135°C		
2.			

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