## ACCUTECH™ HD0234G20UVL

High Density Polyethylene

ACLO Compounders Inc.

## Message:

ACCUTECH™ HD0234G20UVL is a High Density Polyethylene product filled with 20% glass fiber. It is available in North America. Characteristics include:

Good UV Resistance

**UV** Stabilized

General Information			
Filler / Reinforcement	Glass Fiber,20% Filler by Weight		
Additive	UV Stabilizer		
Features	Good UV Resistance		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.07	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16	õ		
kg)	4.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.30	%	ASTM D955
Ash Content	20	%	ASTM D2584
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	50		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3000	MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	35.0	MPa	
Break	15.0	MPa	
Tensile Elongation			ASTM D638
Yield	3.0	%	
Break	10	%	
Flexural Modulus	2200	MPa	ASTM D790
Flexural Strength	39.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	52	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	127	°C	
1.8 MPa, Unannealed	103	°C	

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