

AZDEL™ C321B02N

Polypropylene Alloy

Azdel, Inc.

Message:

Azdel® C321B02N is a chopped fiber material based on random oriented long chopped glass fiber mat (paper making process). This polypropylene composite material features high flow properties and a very homogeneous fiber distribution. This material is typically used for standard semi-structural, thin walled applications.

General Information			
Filler / Reinforcement	Long glass fiber, 32% filler by weight		
Features	High liquidity		
Uses	Laminate		
Forms	Sheet		
Processing Method	Compression molding		
Physical	Nominal Value	Unit	Test Method
Density	1.17	g/cm ³	ISO 1183
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	4800	MPa	ISO 527-2
Tensile Stress (Yield)	85.0	MPa	ISO 527-2
Tensile Strain (Break)	2.6	%	ISO 527-2
Flexural Modulus	4400	MPa	ISO 178
Flexural Stress	135	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Unnotched Impact Strength	85	kJ/m ²	ISO 179/2fnU
Multi-Axial Instrumented Impact Energy			ISO 6603-2
4.00, energy to power peak	17.0	J	ISO 6603-2
4.00, total impact penetration energy	45.0	J	ISO 6603-2
Multi-Axial Instrumented Impact Peak Force (4.00 mm)	5500	N	ISO 6603-2
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	160	°C	ISO 75-2/A
Melting Temperature (DSC)	166	°C	ISO 3146
Additional Information			

Mass Per Unit Area, Azdel Test Method: 5.500 kg/m²Thickness, Azdel Test Method: 4.9 mmDensity, ISO 1183 Test Method: 1.13 g/cm³Density, ISO 1183 Test Method, Molded Plaque: 1.17 g/cm³Recrystallizing Temperature, ISO 3146 Test Method: 115 °CCTLE, Azdel Test Method, -30°C to 0°C, 3mm: 4.8e-5 1/°CCTLE, Azdel Test Method, 0°C to 120°C, 3mm: 3.6e-5 1/°CBlank Heat Parameters-Internal Temperature: 190 to 215°C-Surface Temperature: 205 to 220°C-Typical Heating Time for IR-System: 180 to 240°C-Typical Heating Time for Hot Air System: 240 to 480°C-Mould Temperature: 30 to 90°C-Moulding Pressure: 150 to 250 barMinimum Pressing Speed: 20 mm/secTotal Cycle Time: 30 to 90 sec

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