

RTP ESD C 205

Polyamide 66

RTP Company

Message:

Glass Fiber - Electrically Conductive - ESD Protection

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 30% filler by weight		
Features	Conductivity		
	Electrostatic discharge protection		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.43	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.30 - 0.50	%	ASTM D955
Moisture Content	0.20	%	
Static Decay ¹		sec	FTMS 101C 4046.1
Primary Additive	30	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	8960	MPa	ASTM D638
Tensile Strength	110	MPa	ASTM D638
Tensile Elongation (Yield)	1.0 - 2.0	%	ASTM D638
Flexural Modulus	8270	MPa	ASTM D790
Flexural Strength	172	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	80	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	640	J/m	ASTM D4812
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity			
--	< 1.0E+6	ohms	ASTM D257
--	< 1.0E+5	ohms	ESD STM11.11
Volume Resistivity	< 1.0E+3	ohms · cm	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	4.0	hr	
Dew Point	-17.8	°C	
Processing (Melt) Temp	277 - 299	°C	
Mold Temperature	65.6 - 107	°C	
Injection Pressure	68.9 - 124	MPa	

Injection instructions

Desiccant Type Dryer Required.

NOTE

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| 1. | MIL-PRF-81705D, 5kV to 50 V, 12% RH |
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Recommended distributors for this material

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