# Exelene® PET IV 80

## Polyethylene Terephthalate

Montachem International, Inc.

#### Message:

Applications:

Bottles for Carbonated Soft Drink and Mineral Water.

Characteristics:

The Exelene resin PET IV 80 meets the requirements of section 177.1630, paragraph C, from chapter 21 denominated "Olefin Polymers" from the Code of Federal Regulations of the FDA, to be utilized with direct food contact.

General Information	
General information	
Features	Food Contact Acceptable
Uses	Bottles
	Food Service Applications
	Non-specific Food Applications
Agency Ratings	FDA 21 CFR 177.1630
Processing Method	Injection Blow Molding
	Injection Molding

Physical	Nominal Value	Unit	Test Method
Density	1.40	g/cm³	ASTM D1505
Apparent Density	0.82 to 0.90	g/cm³	ASTM D1895
Water Absorption (Saturation)	< 0.30	%	Karl Fisher
Acetaldehyde	< 1.0	ppm	
Color b	< 1.00		
Intrinsic Viscosity	0.60 to 1.0	dl/g	ASTM D4603
Thermal	Nominal Value	Unit	Test Method
Melting Temperature	241 to 245	°C	DSC

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### Recommended distributors for this material

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