

RTP 4602 TFE 15 SI 2

Syndiotactic Polystyrene

RTP Company

Message:

Glass Fiber - PTFE Lubricated - Silicone Lubricated

General Information			
Filler / Reinforcement	Glass Fiber,15% Filler by Weight		
Additive	PTFE Lubricant (15%)		
	Silicone Lubricant (2%)		
Features	Lubricated		
RoHS Compliance	Contact Manufacturer		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.24	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.50	%	ASTM D955
Moisture Content	0.020	%	
Primary Additive	15	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	6890	MPa	ASTM D638
Tensile Strength	82.7	MPa	ASTM D638
Tensile Elongation (Yield)	2.5	%	ASTM D638
Flexural Modulus	6890	MPa	ASTM D790
Flexural Strength	124	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	80	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	370	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	199	°C	ASTM D648
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	2.0	hr	
Dew Point	-28.9	°C	
Processing (Melt) Temp	293 to 327	°C	
Mold Temperature	71.1 to 149	°C	
Injection Pressure	68.9 to 103	MPa	

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