## NatureFlex<sup>™</sup> 90NM

## **Regenerated Cellulose**

Innovia Films Ltd.

## Message:

NatureFlex films are manufactured from renewable wood pulp harvested from plantations operating good forestry management principles. Heat-sealability and barrier properties are achieved through Innovia Films' proprietary coating technologies. Literature reference: N500

1 side metallized, high barrier film for twistwrap

General Information			
Features	Barrier Resin		
	Biodegradable		
	Compostable		
	Renewable Resource Content		
Uses	Film		
	Packaging		
Forms	Film		
Films	Nominal Value	Unit	Test Method
Seal Initiation Temperature $^1$ (23 µm)	90.6 to 199	°C	
Oxygen Transmission Rate (Wet) <sup>2</sup> (24°C,			
23 μm, 0.0% RH)	3.00	cm³/m²/24 hr	ASTM F1927
Water Vapor Transmission <sup>3</sup>	5.0	g/m²/24 hr	ASTM E96
Film Gauge	23.4	μm	Internal Method
Yield (23.4 µm)	29.9	m²/kg	Internal Method
	104.14		
Optimum Deckle Widths	144.78	cm	
NOTE			
1.	0.5s dwell, 10 psi		
2.	RH: 0 to 5%		

100°F, 90%RH

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