

LNP™ STAT-KON™ DEL36 compound

Polycarbonate

SABIC Innovative Plastics

Message:

LNP STAT-KON DEL36 is a compound based on Polycarbonate resin containing Carbon Fiber, PTFE. Added features include: Electrically Conductive, Internally Lubricated.

Also known as: LNP* STAT-KON* Compound DCL-4036

Product reorder name: DEL36

General Information			
Filler / Reinforcement	Carbon fiber reinforced material		
Additive	PTFE lubricant		
Features	Conductivity		
	Lubrication		
RoHS Compliance	RoHS compliance		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.43	g/cm ³	ISO 1183
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	15800	MPa	ISO 527-2/1
Tensile Stress (Break)	169	MPa	ISO 527-2/5
Tensile Strain (Break)	1.6	%	ISO 527-2/5
Flexural Modulus ¹	13400	MPa	ISO 178
Flexural Stress	194	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact ² (23°C)	9.0	kJ/m ²	ISO 180/1A
Unnotched Izod Impact Strength ³ (23°C)	30	kJ/m ²	ISO 180/1U
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ⁴ (1.8 MPa, Unannealed, 64.0 mm Span)	135	°C	ISO 75-2/Af
Linear thermal expansion coefficient			ISO 11359-2
Flow: 23 to 60°C	1.8E-5	cm/cm/°C	ISO 11359-2
Lateral: 23 to 60°C	5.3E-5	cm/cm/°C	ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	10 - 1.0E+3	ohms	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.020	%	
Rear Temperature	293 - 304	°C	

Middle Temperature	310 - 321	°C
Front Temperature	321 - 332	°C
Processing (Melt) Temp	304 - 327	°C
Mold Temperature	82.2 - 110	°C
Back Pressure	0.172 - 0.344	MPa
Screw Speed	30 - 60	rpm

NOTE

- | | |
|----|------------|
| 1. | 2.0 mm/min |
| 2. | 80*10*4 |
| 3. | 80*10*4 |
| 4. | 80*10*4 mm |

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