OnFlex™ S EF 70A-3S1975

Thermoplastic Elastomer

PolyOne Corporation

Message:

OnFlex $^{\text{TM}}$ -S EF thermoplastic elastomer polymer is mixed with hydrogenated styrene block copolymer. In addition to having OnFlex $^{\text{TM}}$ -The main characteristics of-S products, such as high hardness, good mechanical properties, good processability, good coloring properties, and a large operating temperature range, this series of polymers has excellent mechanical properties and processability. OnFlex $^{\text{TM}}$ -S EF polymer is semi-filled, so it is opaque and has a medium density.

General Information				
Features	High liquidity			
Uses	Electrical appliances			
	Industrial application			
	Application in Automobile Field			
	General			
	Consumer goods application field			
RoHS Compliance	RoHS compliance	RoHS compliance		
Forms	Particle	Particle		
Processing Method	Injection molding	Injection molding		
Physical	Nominal Value	Unit	Test Method	
Density	0.980	g/cm³	ISO 1183	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore A)	70		ISO 868	
Elastomers	Nominal Value	Unit	Test Method	
Tensile Stress			ISO 37	
100% strain	2.40	MPa	ISO 37	
300% strain	3.60	MPa	ISO 37	
Tensile Stress (Break)	8.80	MPa	ISO 37	
Tensile Elongation (Break)	610	%	ISO 37	
Tear Strength	33	kN/m	ISO 34-1	
Compression Set			ISO 815	
23°C, 72 hr	13	%	ISO 815	
70°C, 22 hr	60	%	ISO 815	
100°C, 22 hr	92	%	ISO 815	
Additional Information	Nominal Value	Nominal Value		
General Material Type	Styrene thermoplastic elas	Styrene thermoplastic elastomers (TES)		
各项属性值是采用注射模制基板测量得	出.			
Injection	Nominal Value	Unit		
Processing (Melt) Temp	180 - 220	°C		
Mold Temperature	30.0 - 60.0	°C		

Injection Rate

Fast

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