

POLYfill PPHC K5020

Polypropylene

Polykemi AB

Message:

Mineral reinforced

General Information			
Filler / Reinforcement	Mineral,20% Filler by Weight		
Physical	Nominal Value	Unit	Test Method
Density	1.04	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	5.0	g/10 min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	1.2 to 1.4	%	
Flow	1.2 to 1.4	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	27.0	MPa	ISO 527-2
Tensile Strain (Yield)	8.0	%	ISO 527-2
Flexural Modulus			ISO 178
-20°C	2300	MPa	
23°C	1600	MPa	
Flexural Stress	50.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	6.0	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ¹			
0.45 MPa, Unannealed	110	°C	ISO 75-2/B
1.8 MPa, Unannealed	67.0	°C	ISO 75-2/A
Vicat Softening Temperature			
--	141	°C	ISO 306/A50
--	76.0	°C	ISO 306/B50
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	HB		UL 94
Glow Wire Ignition Temperature (2.00 mm)	750	°C	IEC 60695-2-13
NOTE			
1.	120°C/hr		

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