## **ICORENE® N9202**

Polyethylene Terephthalate

ICO Polymers EMEA, A Division of A. Schulman

## Message:

ICORENE® N9202 is a thermoplastic copolyester.

Typical applications include containers for automotive parts, household products and food packaging.

| General Information                                   |                                |       |                 |
|---|--------------------------------|-------|-----------------|
| Features  | Crystalline                    |       |                 |
|   | Food Contact Acceptable        |       |                 |
|   | High Clarity                   |       |                 |
|   | High Flow                      |       |                 |
|   |                                |       |                 |
| Uses  | Bottles                        |       |                 |
|   | Containers                     |       |                 |
|   | Household Goods                |       |                 |
|   | Non-specific Food Applications |       |                 |
|   |                                |       |                 |
| Forms   | Powder                         |       |                 |
| Physical  | Nominal Value                  | Unit  | Test Method     |
| Density   | 1.33                           | g/cm³ | ISO 1183        |
| Viscosity Number <sup>1</sup>                         | 80.0                           | cm³/g | Internal Method |
| Mechanical  | Nominal Value                  | Unit  | Test Method     |
| Tensile Strength (Yield)                              | 60.0                           | MPa   | ASTM D638       |
| Tensile Elongation (Break)                            | 110                            | %     | ASTM D638       |
| Flexural Modulus                                      | 2600                           | MPa   | ASTM D790       |
| Thermal   | Nominal Value                  | Unit  | Test Method     |
| Heat Deflection Temperature (0.45 MPa,<br>Unannealed) | 69.0                           | °C    | ASTM D648       |
| Melting Temperature                                   | 245                            | °C    | Internal Method |
| Optical   | Nominal Value                  | Unit  | Test Method     |
| Transmittance   | 89.0                           | %     | ASTM D1003      |
| NOTE  |                                |       |                 |
| 1.  | intrinsic viscosity            |       |                 |

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

