

Infino WR-7000P

Acrylonitrile Styrene Acrylate + PC

LOTTE ADVANCED MATERIALS CO., LTD.

Message:

Infino WR-7000P is an acrylonitrile-styrene-acrylate PC (ASA PC) product. It is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific. Typical application areas are: automotive industry. The main characteristics are: good weather resistance.

General Information			
Features	Good weather resistance		
Uses	Application in Automobile Field		
Physical	Nominal Value	Unit	Test Method
Specific Gravity (Natural)	1.14	g/cm ³	ASTM D792, ISO 1183
Melt Mass-Flow Rate (MFR) (250°C/10.0 kg)	34	g/10 min	ASTM D1238, ISO 1133
Molding Shrinkage			
Flow: 3.20mm	0.40 - 0.70	%	ASTM D955
Transverse flow: 3.20mm	0.40 - 0.70	%	ASTM D955
Lateral flow: 3.20mm	0.40 - 0.70	%	ISO 2577
Traffic: 3.20mm	0.40 - 0.70	%	ISO 2577
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			
Class r	111		ASTM D785
R scale	111		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			
-- ¹	2300	MPa	ASTM D638
--	2000	MPa	ISO 527-2/50
Tensile Strength			
Yield ²	58.0	MPa	ASTM D638
Yield	57.0	MPa	ISO 527-2/50
Fracture ³	54.0	MPa	ASTM D638
Fracture	55.0	MPa	ISO 527-2/50
Tensile Elongation			
Fracture ⁴	60	%	ASTM D638
Fracture	60	%	ISO 527-2/50
Flexural Modulus			
-- ⁵	2300	MPa	ASTM D790
-- ⁶	2200	MPa	ISO 178
Flexural Strength			
-- ⁷	80.0	MPa	ASTM D790
-- ⁸	87.0	MPa	ISO 178

Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength ⁹ (23°C)	43	kJ/m ²	ISO 179/1eA
Notched Izod Impact			
-30°C, 3.18 mm	150	J/m	ASTM D256
-30°C, 6.35 mm	79	J/m	ASTM D256
23°C, 3.18 mm	450	J/m	ASTM D256
23°C, 6.35 mm	140	J/m	ASTM D256
23°C ¹⁰	42	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, unannealed, 6.40mm	116	°C	ASTM D648
0.45 MPa, unannealed, 4.00mm	115	°C	ISO 75-2/B
1.8 MPa, unannealed, 6.40mm	105	°C	ASTM D648
1.8 MPa, not annealed, 4.00mm	97.0	°C	ISO 75-2/A
Vicat Softening Temperature	114	°C	ISO 306/B50
NOTE			
1.	50 mm/min		
2.	50 mm/min		
3.	50 mm/min		
4.	50 mm/min		
5.	2.8 mm/min		
6.	2.0 mm/min		
7.	2.8 mm/min		
8.	2.0 mm/min		
9.	Thickness: 4mm		
10.	Thickness: 4mm		

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