

Kepital® TE-24S

Acetal (POM) Copolymer

Korea Engineering Plastics Co., Ltd

Message:

Super toughened grade for both injection and extrusion. TE-24S provides the best impact resistant property, so is suited for parts requiring maximum impact resistance.

General Information			
Additive	Impact modifier		
Features	Impact modification		
	Copolymer		
	Impact resistance, high		
	Good toughness		
	Viscosity, High		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.32	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR)	2.0	g/10 min	ISO 1133
Molding Shrinkage - Flow (3.00 mm)	1.5	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break, 23°C)	38.0	MPa	ISO 527-2
Nominal Tensile Strain at Break (23°C)	> 100	%	ISO 527-2
Flexural Modulus (23°C)	1300	MPa	ISO 178
Flexural Stress (23°C)	46.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	28	kJ/m ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	61.0	°C	ISO 75-2/A
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+15	ohms	IEC 60093
Volume Resistivity	1.0E+14	ohms · cm	IEC 60093
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94

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