

RTP 330 G FR

Polycarbonate
RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.
-Preliminary Product Data per RTP Co.-

General Information			
Filler / Reinforcement	Stainless steel fiber, 15% filler by weight		
Additive	Flame retardancy		
Features	Electromagnetic shielding (EMI)		
	Antistatic property		
	Radio frequency shielding (RFI)		
	Flame retardancy		
RoHS Compliance	Contact manufacturer		
UL File Number	E84658		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.50	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.40 - 0.50	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.15	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3790	MPa	ASTM D638
Tensile Strength	65.5	MPa	ASTM D638
Tensile Elongation (Break)	5.0	%	ASTM D638
Flexural Modulus	3450	MPa	ASTM D790
Flexural Strength	114	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	53	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	370	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	138	°C	ASTM D648
1.8 MPa, not annealed	132	°C	ASTM D648

RTI Elec (1.59 mm)	75.0	°C	UL 746
RTI Imp (1.59 mm)	75.0	°C	UL 746
RTI (1.59 mm)	75.0	°C	UL 746
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+6	ohms	ASTM D257
Volume Resistivity	1.0E+3	ohms·cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm, ALL)	V-0		UL 94
Additional Information			
Tensile Elongation, ASTM D-638: 5-8%Static Decay, Mil B-81705C, FTMS-4046: <2.0sec.Shielding Effectiveness: 30+ dB			
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.020	%	
Suggested Max Regrind	20	%	
Rear Temperature	260 - 316	°C	
Middle Temperature	260 - 316	°C	
Front Temperature	260 - 316	°C	
Mold Temperature	65.6 - 121	°C	
Injection Pressure	103 - 138	MPa	

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Recommended distributors for this material

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