

Novalloy-S S3500V

Polycarbonate + ABS

PlastxWorld Inc.

Message:

Novalloy-S S3500V is a polycarbonate acrylonitrile butadiene styrene (PC ABS) product. It can be processed by injection molding and is available in North America. The application fields of Novalloy-S S3500V include electrical/electronic applications, engineering/industrial accessories, tools, optics/lenses and agriculture.

- Features include:
- flame retardant/rated flame
 - Flame Retardant
 - Good processability
 - anti-warping
 - Creep resistance

General Information			
Additive	Flame retardancy		
Features	Good dimensional stability		
	Bending resistance		
	Good formability		
	Good creep resistance		
	Good liquidity		
	Heat resistance, high		
	Flame retardancy		
Uses	Electrical/Electronic Applications		
	Electrical components		
	Power/other tools		
	Optical applications		
	Machine/mechanical parts		
	Agricultural application		
	Business equipment		
	Camera application		
Appearance	Black		
	Available colors		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.25	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (240°C/5.0 kg)	10	g/10 min	ISO 1133
Molding Shrinkage	0.40 - 0.60	%	ISO 294-4

Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	53.0	MPa	ISO 527-2
Flexural Modulus	2300	MPa	ISO 178
Flexural Stress	82.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	45	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	125	°C	ISO 306/B50
Flammability	Nominal Value		Test Method
Flame Rating (1.60 mm)	V-0		UL 94

Additional Information

The value listed as Mold Shrinkage, ISO 294, was tested in accordance with ISO 2577.

Injection	Nominal Value	Unit
Drying Temperature	87.8 - 110	°C
Drying Time	3.0 - 5.0	hr
Suggested Max Moisture	0.020	%
Suggested Shot Size	35 - 70	%
Rear Temperature	200 - 230	°C
Middle Temperature	220 - 240	°C
Front Temperature	230 - 250	°C
Nozzle Temperature	220 - 240	°C
Processing (Melt) Temp	241 - 260	°C
Mold Temperature	60.0 - 82.2	°C
Injection Pressure	48.3 - 96.5	MPa
Injection Rate	Moderate-Fast	
Back Pressure	0.345 - 1.38	MPa
Screw Speed	50 - 100	rpm
Clamp Tonnage	2.8 - 5.5	kN/cm ²

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