

Celstran® PP-GF40-20 AD 3004 Black

Polypropylene
Celanese Corporation

Message:
40% long strand glass fiber reinforced polypropylene, higher tensile and impact strength

General Information			
Filler / Reinforcement	Long glass fiber, 40% filler by weight		
Features	High tensile strength		
	Impact resistance, high		
Appearance	Black		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.21	g/cm ³	ASTM D792, ISO 1183
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	10000	MPa	ISO 527-2/1A/1
Tensile Stress (Break)	150	MPa	ISO 527-2/1A/5
Tensile Strain (Break)	2.1	%	ISO 527-2/1A/5
Flexural Modulus (23°C)	8700	MPa	ISO 178
Flexural Stress (23°C)	200	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	35	kJ/m ²	ISO 179/1eA
Injection	Nominal Value	Unit	
Drying Temperature	90.0 - 100	°C	
Drying Time	2.0	hr	
Suggested Max Moisture	0.20	%	
Rear Temperature	210 - 220	°C	
Middle Temperature	220 - 230	°C	
Front Temperature	230 - 240	°C	
Nozzle Temperature	230 - 250	°C	
Processing (Melt) Temp	230 - 250	°C	
Mold Temperature	40.0 - 70.0	°C	
Injection instructions			
Zone 4 Temperature: 230 to 250°CFeed Temperature: 20 to 50°C			

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

