

Xuchuan 1065G/B-5009

Thermoplastic Polyurethane Elastomer (Polyether)

Xuchuan Chemical (Suzhou) Co., Ltd

Message:

Xuchuan 1065G/B-5009 is a Thermoplastic Polyurethane Elastomer (Polyether) (TPU-Polyether) product. It is available in Asia Pacific. Applications of Xuchuan 1065G/B-5009 include consumer goods and marine applications. Primary characteristic: high strength.

General Information		
Features	High Strength	
	Hydrolysis Resistant	
Uses	Footwear	
	Marine Applications	
Physical	Nominal Value	Unit
Density	0.500 to 0.700	g/cm ³
Density		
	A-1065G : 40°C	1.010 to 1.020 g/cm ³
	B-5009 : 40°C	1.080 to 1.200 g/cm ³
Viscosity		
	A-1065G : 40°C	400 to 800 mPa·s
	B-5009 : 40°C	300 to 600 mPa·s
Cream Time	8.0 to 10.0	sec
End of Rise Time	1.0 to 1.2	min
Free Rise Foam Density	250 to 350	kg/m ³
Hydrolysis Strength Retention (70°C) ¹	> 95	%
Preheat Temperature		
Part A	50 to 60	°C
Part B	60 to 70	°C
Preheat Time		
Part A	2.0 to 4.0	hr
Part B	10.0 to 15.0	hr
Processing Temperature		
Part A	30 to 35	°C
Part B	35 to 40	°C
Hardness	Nominal Value	Unit
Durometer Hardness (Shore C)	65 to 80	
Elastomers	Nominal Value	Unit
Tensile Strength (Break)	3.50 to 5.50	MPa
Tensile Elongation (Break)	380 to 450	%

Tear Strength	17.0 to 22.0	kN/m
Thermoset	Nominal Value	Unit
Thermoset Components		
Part A	Mix Ratio by Weight: 100	
Part B	Mix Ratio by Weight: 110	
Demold Time	7.0 to 9.0	min
Injection	Nominal Value	Unit
Mold Temperature	35.0 to 45.0	°C
NOTE		
1.	168 hr, 95% RH	

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