

Durethan® BKV 35 CX H2.0 900876

Polyamide 6

LANXESS Asia/Pacific

Message:

PA 6, 35 % glass fibers, injection molding, heat aging stabilized

General Information				
Filler / Reinforcement		Glass Fiber,35% Filler by Weight		
Agency Ratings		EC 1907/2006 (REACH)		
Processing Method		Injection Molding		
Physical	Dry	Conditioned	Unit	Test Method
Density (23°C)	1.40	--	g/cm ³	ISO 1183
Molding Shrinkage				ISO 2577
Across Flow : 260°C, 2.00 mm ¹	0.70	--	%	
Across Flow : 120°C, 4 hr, 2.00 mm ²	0.15	--	%	
Flow : 260°C, 2.00 mm ³	0.20	--	%	
Flow : 120°C, 4 hr, 2.00 mm ⁴	0.050	--	%	
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus (23°C)	10500	6500	MPa	ISO 527-2/1
Tensile Stress (Break, 23°C)	180	110	MPa	ISO 527-2/5
Tensile Strain (Break, 23°C)	3.0	5.5	%	ISO 527-2/5
Flexural Modulus ⁵ (23°C)	10000	--	MPa	ISO 178/A
Flexural Stress				ISO 178/A
3.5% Strain,23°C	270	--	MPa	
23°C ⁶	280	--	MPa	
Flexural Strain at Flexural Strength ⁷ (23°C)	4.0	--	%	ISO 178/A
ISO Shortname	PA 6, GHR, 10-100, GF35	--		ISO 1874
Residual Moisture Content	0.030 to 0.12		%	Karl Fisher
Impact	Dry	Conditioned	Unit	Test Method
Notched Izod Impact Strength (23°C)	10	--	kJ/m ²	ISO 180/1A
Unnotched Izod Impact Strength				ISO 180/1U
-30°C	60	--	kJ/m ²	
23°C	70	--	kJ/m ²	
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	205	--	°C	ISO 75-2/A

Melting Temperature ⁸	220	--	°C	ISO 11357-3
Flammability	Dry	Conditioned		Test Method
Flame Rating (1.60 mm)	HB	--		UL 94
Injection	Dry	Unit	Test Method	
Drying Temperature - Dry Air Dryer	80.0		°C	
Drying Time - Dry Air Dryer	2.0 to 6.0		hr	
Processing (Melt) Temp	250 to 290		°C	
Mold Temperature	80.0 to 120		°C	
NOTE				

1. 60x60x2mm, 80°C MT, 600 bar

2. 60x60x2mm

3. 60x60x2mm, 80°C MT, 600 bar

4. 60x60x2mm

5. 2.0 mm/min

6. 2.0 mm/min

7. 2 mm/min

8. 10°C/min

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