

RTP 4008 A FR

Polyphthalamide

RTP Company

Message:

Glass Fiber - Flame Retardant

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 45% filler by weight		
Features	Flame retardancy		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.81	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.15 - 0.30	%	ASTM D955
Moisture Content	0.10	%	
Primary Additive	45	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	18600	MPa	ASTM D638
Tensile Strength	186	MPa	ASTM D638
Tensile Elongation (Yield)	1.0 - 2.0	%	ASTM D638
Flexural Modulus	17200	MPa	ASTM D790
Flexural Strength	262	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	110	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	640	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	279	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating (0.800 mm, ** Values per RTP Company testing.)	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	107	°C	
Drying Time	4.0 - 6.0	hr	
Dew Point	-28.9	°C	
Processing (Melt) Temp	329 - 343	°C	
Mold Temperature	65.6 - 163	°C	
Injection Pressure	68.9 - 103	MPa	
Injection instructions			
Desiccant Type Dryer Required.			

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 13424755533
Email: sales@su-jiao.com
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

