

Ultramid® A3WG6

Polyamide 66

BASF Corporation

Message:

Ultramid A3WG6 is a 30% glass fiber reinforced and heat resistance injection molding PA66 grade for machinery components and housings of high stiffness and dimensional stability.

Applications

Typical applications include lamp socket housings, cooling fans, insulating profiles for aluminum window frames, water containers for automotive cooling systems.

General Information				
UL YellowCard		E36632-531632	E41871-233745	E41871-101468834
Filler / Reinforcement		Glass Fiber,30% Filler by Weight		
Features		Good Dimensional Stability		
		High Stiffness		
		Medium Heat Resistance		
		Oil Resistant		
Uses		Automotive Applications		
		Containers		
		Housings		
		Insulation		
		Machine/Mechanical Parts		
Agency Ratings		EC 1907/2006 (REACH)		
RoHS Compliance		RoHS Compliant		
Forms		Pellets		
Processing Method		Injection Molding		
Multi-Point Data		Creep Modulus vs. Time (ISO 11403-1)		
		Isochronous Stress vs. Strain (ISO 11403-1)		
		Isothermal Stress vs. Strain (ISO 11403-1)		
		Secant Modulus vs. Strain (ISO 11403-1)		
		Shear Modulus vs. Temperature (ISO 11403-1)		
		Viscosity vs. Shear Rate (ISO 11403-2)		
Physical	Dry	Conditioned	Unit	Test Method
Specific Gravity	1.36	--	g/cm³	ASTM D792, ISO 1183
Melt Volume-Flow Rate (MVR) (275°C/5.0 kg)	40.0	--	cm³/10min	ISO 1133
Molding Shrinkage - Flow (3.18 mm)	0.30	--	%	
Water Absorption				

Saturation	5.5	--	%	ASTM D570
Saturation, 23°C	5.5	--	%	ISO 62
Equilibrium, 50% RH	1.7	--	%	ASTM D570
Equilibrium, 23°C, 50% RH	1.7	--	%	ISO 62
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus (23°C)	10000	7200	MPa	ISO 527-2
Tensile Strength				
Break, 23°C	186	--	MPa	ASTM D638
Break, 23°C	190	130	MPa	ISO 527-2
Break, 121°C	93.0	74.0	MPa	ISO 527-2
Tensile Elongation				
Break, 23°C	3.0	--	%	ASTM D638
Break, 23°C	3.0	5.0	%	ISO 527-2
Flexural Modulus				
23°C	8480	--	MPa	ASTM D790
23°C	8600	--	MPa	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179
-30°C	11	--	kJ/m ²	
23°C	13	22	kJ/m ²	
Charpy Unnotched Impact Strength				ISO 179
-30°C	70	--	kJ/m ²	
23°C	85	100	kJ/m ²	
Notched Izod Impact				
-40°C	91	--	J/m	ASTM D256
23°C	110	--	J/m	ASTM D256
23°C	12	--	kJ/m ²	ISO 180
Thermal	Dry	Conditioned	Unit	Test Method
Deflection Temperature Under Load				
0.45 MPa, Unannealed	250	--	°C	ASTM D648, ISO 75-2/B
1.8 MPa, Unannealed	250	--	°C	ASTM D648, ISO 75-2/A
Peak Melting Temperature	260	--	°C	ASTM D3418, ISO 3146
CLTE				
Flow	1.0E-5	--	cm/cm/°C	ASTM E831
Flow	2.5E-5	--	cm/cm/°C	
Transverse	6.5E-5	--	cm/cm/°C	
RTI Elec				UL 746
0.710 mm	125	--	°C	
1.50 mm	125	--	°C	

3.00 mm	125	--	°C	
RTI Imp				UL 746
1.50 mm	115	--	°C	
3.00 mm	120	--	°C	
RTI Str				UL 746
1.50 mm	115	--	°C	
3.00 mm	130	--	°C	
Electrical	Dry	Conditioned	Unit	Test Method
Volume Resistivity				
1.50 mm	1.0E+13	1.0E+10	ohms·cm	ASTM D257
--	1.0E+13	1.0E+10	ohms·cm	IEC 60093
Dielectric Constant (1 MHz)	3.50	5.60		IEC 60250
Dissipation Factor				IEC 60250
100 Hz	0.014	0.23		
1 MHz	0.014	0.30		
Comparative Tracking Index	450	450	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating				UL 94
0.710 mm	HB	--		
1.50 mm	HB	--		
3.00 mm	HB	--		
Injection	Dry	Unit		
Drying Temperature	80.0		°C	
Drying Time	2.0 to 4.0		hr	
Suggested Max Moisture	0.12		%	
Processing (Melt) Temp	280 to 305		°C	
Mold Temperature	80.0 to 90.0		°C	
Injection Pressure	3.50 to 12.5		MPa	
Injection Rate	Fast			

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



WECHAT