

# OmniLon™ PA6/6 GR13 FR All Colors

Polyamide 66

OMNI Plastics, LLC

Message:

OmniLon™ PA6/6 GR13 FR All Colors is a Polyamide 66 (Nylon 66) product filled with 13% glass fiber. It can be processed by injection molding and is available in North America.

Characteristics include:

Flame Rated

Flame Retardant

General Information			
UL YellowCard	E138590-100991924		
Filler / Reinforcement	Glass Fiber,13% Filler by Weight		
Additive	Flame Retardant		
Features	Flame Retardant		
Appearance	Colors Available		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.52	g/cm <sup>3</sup>	ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, 23°C)	114	MPa	ASTM D638
Tensile Elongation (Break)	3.0	%	ASTM D638
Flexural Modulus	6860	MPa	ASTM D790
Flexural Strength (Break)	169	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	64	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	224	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating			UL 94
1.59 mm	V-0		
3.18 mm	V-0		
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	2.0 to 4.0	hr	
Suggested Max Moisture	0.12	%	
Rear Temperature	249 to 282	°C	
Middle Temperature	260 to 293	°C	
Front Temperature	260 to 293	°C	
Nozzle Temperature	271 to 293	°C	
Processing (Melt) Temp	260 to 293	°C	

Mold Temperature	26.7 to 82.2	°C
Back Pressure	0.345	MPa

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#### Recommended distributors for this material

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