

RTP 800 GB 20

Acetal (POM) Copolymer

RTP Company

Message:

Glass Bead

General Information			
Filler / Reinforcement	Glass beads, 20% filler by weight		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.54	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	1.5 - 2.6	%	ASTM D955
Moisture Content	0.15	%	
Primary Additive	20	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3240	MPa	ASTM D638
Tensile Strength	46.2	MPa	ASTM D638
Tensile Elongation (Yield)	> 10	%	ASTM D638
Flexural Modulus	2960	MPa	ASTM D790
Flexural Strength	75.8	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	43	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	450	J/m	ASTM D4812
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	2.0	hr	
Dew Point	-31.7	°C	
Processing (Melt) Temp	182 - 218	°C	
Mold Temperature	79.4 - 107	°C	
Injection Pressure	68.9 - 103	MPa	
Injection instructions			

Desiccant Type Dryer Required.

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