

Elastollan® S 64 D

Thermoplastic Polyurethane Elastomer (Polyester)

BASF Polyurethanes GmbH

Message:

Thermoplastic Polyester Polyurethane Elastomers with excellent mechanical properties, outstanding wear resistance, good damping and resilience performance and excellent tear strength.

Typical applications

Shoe soles, top pieces, tubes, technical parts e.g. castor tyres.

General Information			
Features	Good Tear Strength		
	Good Wear Resistance		
	Resilient		
Uses	Footwear		
	Tubing		
Processing Method	Blow Molding		
	Extrusion		
	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.26	g/cm ³	ISO 1183/A
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D, 3 sec)	64		ISO 7619
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	410	MPa	ISO 527-2
Abrasion Loss	25.0	mm ³	ISO 4649-A
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			DIN 53504
20% Strain	22.0	MPa	
100% Strain	23.0	MPa	
300% Strain	38.0	MPa	
Tensile Stress (Yield)	45.0	MPa	DIN 53504
Tensile Elongation (Break)	450	%	DIN 53504
Tear Strength ¹	200	kN/m	ISO 34-1
Compression Set			ISO 815
23°C, 72 hr	45	%	
70°C, 24 hr	55	%	
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179

-30°C	4.0	kJ/m ²
23°C	No Break	
Injection	Nominal Value	Unit
Processing (Melt) Temp	175 to 240	°C
Mold Temperature	20.0 to 70.0	°C
Extrusion	Nominal Value	Unit
Melt Temperature	175 to 220	°C
NOTE		
1.	Method Bb, Angle (Nicked)	

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

