OxyVinyIs® 255F

Polyvinyl Chloride Homopolymer

OxyVinyls, LP

Message:

OxyVinyls® 255F is a Polyvinyl Chloride Homopolymer (PVC Homopolymer) product. It can be processed by film extrusion, injection molding, profile extrusion, or sheet extrusion and is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Applications of OxyVinyls® 255F include automotive, film, food contact applications, hose/tubing and medical/healthcare. Characteristics include: Good Flexibility High Purity

Homopolymer

General Information

Features	Clean/High Durity			
realures	Clean/High Purity			
	Good Flexibility Homopolymer			
	Low Gel			
Uses	Automotive Applications			
	Film			
	Medical/Healthcare Applications			
	Non-specific Food Applications			
	Profiles			
	Sheet			
	Tubing			
	Wire & Cable Applications			
Appearance	White			
Forms	Powder			
Processing Method	Film Extrusion			
	Injection Molding			
	Profile Extrusion			
	Sheet Extrusion			
Physical	Nominal Value	Unit	Test Method	
Apparent Density	0.44 to 0.52	g/cm³	Internal Method	
K-Value	72.0 to 74.0			
Color - CIELab b*-value	0.60 to 1.4		Internal Method	
Contamination	< 15	number/kg	Internal Method	
Gel Content - 4' mill results	< 20.0		Internal Method	
Inherent Viscosity	1.1 to 1.2	dl/g	Internal Method	
Particle Size			Malvern	

% Retained on Pan	< 2.00	%	
% Retained on 200 mesh	< 12.0	%	
% Retained on 40 mesh	< 0.200	%	
% Retained on 60 mesh	< 2.00	%	
Relative Viscosity	2.51 to 2.61		
CAS Number	9002-86-2		
Flow Time	< 12.0	sec	Internal Method
Powder Mix Time	4.6 to 6.5	min	Internal Method
Residual Monomer	< 4	ppm	Internal Method
Volatiles	< 0.30	%	Internal Method

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