CALP CL230

Polyolefin

Lion Idemitsu Composites Co., Ltd.

Message:

CALP CL230 is a Polyolefin product filled with mica. It can be processed by injection molding and is available in Asia Pacific.

| General Information | | | |
|--|-------------------|----------|-----------------|
| Filler / Reinforcement | Mica | | |
| Processing Method | Injection Molding | | |
| Physical | Nominal Value | Unit | Test Method |
| Specific Gravity | 1.13 | g/cm³ | ASTM D792 |
| Melt Mass-Flow Rate (MFR) | 36 | g/10 min | ASTM D1238 |
| Molding Shrinkage | | | Internal Method |
| Flow : 2.00 mm | 0.70 | % | |
| Across Flow : 2.00 mm | 0.80 | % | |
| Hardness | Nominal Value | Unit | Test Method |
| Rockwell Hardness (R-Scale) | 116 | | ASTM D785 |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Strength | 55.0 | МРа | ASTM D638 |
| Tensile Elongation (Break) | 3.0 | % | ASTM D638 |
| Flexural Modulus | 7300 | MPa | ASTM D790 |
| Flexural Strength | 87.0 | MPa | ASTM D790 |
| Impact | Nominal Value | Unit | Test Method |
| Notched Izod Impact (Area) (23°C) | 2.00 | kJ/m² | ASTM D256 |
| Thermal | Nominal Value | Unit | Test Method |
| Deflection Temperature Under Load (0.45 MPa, Unannealed) | 154 | °C | ASTM D648 |

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