

Zytel® 158 NC010

NYLON RESIN
DuPont Performance Polymers

Message:
Unreinforced Polyamide 612

General Information				
UL YellowCard		E41938-234358		
Agency Ratings		UL Unspecified Rating		
Forms		Pellets		
Processing Method		Coating		
		Extrusion		
		Injection Molding		
Multi-Point Data		Isothermal Stress vs. Strain (ISO 11403-1)		
		Secant Modulus vs. Strain (ISO 11403-1)		
		Shear Stress vs. Shear Rate (ISO 11403-1)		
		Specific Volume vs Temperature (ISO 11403-2)		
		Tensile Modulus vs. Temperature, Dynamic (ISO 11403-1)		
		Viscosity vs. Shear Rate (ISO 11403-2)		
Part Marking Code (ISO 11469)		>PA612<		
Resin ID (ISO 1043)		PA612		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.06	--	g/cm ³	ISO 1183
Molding Shrinkage				
Flow : 3.20 mm	1.1	--	%	Internal Method
Across Flow : 3.20 mm	1.1	--	%	Internal Method
Across Flow	1.5	--	%	ISO 294-4
Flow	1.5	--	%	ISO 294-4
Water Absorption				ISO 62
23°C, 24 hr, 2.00 mm	3.0	--	%	
Equilibrium, 23°C, 2.00 mm, 50% RH	1.3	--	%	
Viscosity Number	120	--	cm ³ /g	ISO 307
Hardness	Dry	Conditioned	Unit	Test Method
Rockwell Hardness (R-Scale)	114	108		ISO 2039-2
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	2400	1500	MPa	ISO 527-2
Tensile Stress (Yield)	62.0	52.0	MPa	ISO 527-2

Tensile Strain (Yield)	4.3	19	%	ISO 527-2
Nominal Tensile Strain at Break	35	> 50	%	ISO 527-2
Films	Dry	Conditioned	Unit	Test Method
Tensile Elongation - MD (Yield)	4.3	--	%	ISO 527-3
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-30°C	4.2	4.0	kJ/m ²	
23°C	4.2	8.0	kJ/m ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	No Break	No Break		
23°C	No Break	No Break		
Notched Izod Impact Strength				ISO 180/1A
-30°C	5.0	4.5	kJ/m ²	
23°C	4.0	6.0	kJ/m ²	
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, Unannealed	135	--	°C	ISO 75-2/B
1.8 MPa, Unannealed	62.0	--	°C	ISO 75-2/A
Glass Transition Temperature ¹	60.0	--	°C	ISO 11357-2
Vicat Softening Temperature	180	--	°C	ISO 306/B50
Melting Temperature ²	218	--	°C	ISO 11357-3
CLTE				ISO 11359-2
Flow	1.2E-4	--	cm/cm/°C	
Transverse	1.2E-4	--	cm/cm/°C	
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	--	1.0E+12	ohms	IEC 60093
Volume Resistivity	> 1.0E+15	1.0E+13	ohms·cm	IEC 60093
Electric Strength	36	36	kV/mm	IEC 60243-1
Relative Permittivity				IEC 60250
100 Hz	3.60	6.00		
1 MHz	3.20	4.00		
Dissipation Factor				IEC 60250
100 Hz	0.014	0.15		
1 MHz	0.017	0.10		
Flammability	Dry	Conditioned	Unit	Test Method
Flammability Classification				IEC 60695-11-10, -20
0.860 mm	HB	--		

1.50 mm	HB	--		
Oxygen Index	25	--	%	ISO 4589-2
Fill Analysis	Dry	Conditioned	Unit	
Melt Density	0.900	--	g/cm ³	
Specific Heat Capacity of Melt	2800	--	J/kg/°C	
Thermal Conductivity of Melt	0.19	--	W/m/K	
NOTE				
1.	10°C/min			
2.	10°C/min			

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