

4LOY® 10E17400

Polycarbonate + ABS
4Plas

Message:

4LOY 10E17400 is a MFI 14 to 16 45% PC / 55% ABS, UV Stabilised PC/ABS

General Information			
Additive	UV stabilizer		
Features	Good UV resistance		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.10	g/cm ³	ISO 1183
Water Absorption ¹ (Equilibrium, 23°C, 50% RH)	0.20	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	2150	MPa	ISO 527-2/5
Tensile Stress (Yield, 23°C)	48.0	MPa	ISO 527-2/5
Tensile Strain (Break, 23°C)	50	%	ISO 527-2/5
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ISO 180/1A
-30°C	35	kJ/m ²	ISO 180/1A
23°C	40	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	112	°C	ISO 75-2/B
Vicat Softening Temperature	114	°C	ISO 306/B
Flammability	Nominal Value		Test Method
Flame Rating (1.60 mm)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	110	°C	
Drying Time	2.0 - 4.0	hr	
Suggested Max Moisture	0.020	%	
Processing (Melt) Temp	230 - 260	°C	
Mold Temperature	60.0 - 90.0	°C	
Injection Rate	Moderate-Fast		
Holding Pressure	50.0 - 100	MPa	
Screw Speed	< 200	rpm	
Injection instructions			
Feed Throat Temperature: 60 - 80 °CBack Pressure: Low			
NOTE			
1.	24 Hrs		

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Recommended distributors for this material

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