

Karina CRYSTAL CLEAR PVC COMPOUND -E 75/318-IS-RG

Rigid Polyvinyl Chloride

Karina Ind. e Com. de Plásticos Ltda

Message:

CRYSTAL CLEAR RIGID PVC COMPOUND RECOMMENDED FOR EXTRUSION AND INJECTION MOLDING APPLICATIONS. IT IS SUPPLIED IN PELLET FORM AND SHOULD BE PROCESSED AT MODERATELY HIGH TEMPERATURES (170-185C).

ALL OF THE INGREDIENTS IN THIS COMPOUNDS ARE SANCTIONED FOR USE PER THE REQUIREMENTS OF ANVISA/BR AN THE US FDA.

General Information	
Appearance	Clear/Transparent
Forms	Pellets
Processing Method	Extrusion
	Injection Molding

Physical	Nominal Value	Unit	Test Method
Specific Gravity ¹	1.26 to 1.32	g/cm ³	ASTM D792
Color	OK		ME 12
Clearness	OK		ME 03
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D, 15 sec)	73 to 77		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	> 39.2	MPa	ASTM D638
Tensile Elongation (Yield)	> 15	%	ASTM D638

NOTE	
1.	24 hr

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