Tenite™ Butyrate 575E3720010 Clear, Trsp

Cellulose Acetate Butyrate

Eastman Chemical Company

Message:

Tenite[™] cellulosic plastics are noted for their excellent balance of properties - toughness, hardness, strength, surface gloss, clarity, and a warm feel. The mechanical properties of Tenite[™] cellulosic plastics differ with plasticizer levels. Lower plasticizer content yields a harder surface, higher heat resistance, greater rigidity, higher tensile strength, and better dimensional stability. Higher plasticizer content increases impact strength. Color concentrates are available in let-down ratios from 10:1 to 40:1. Tenite[™] Cellulose Acetate Butyrate 575-10 contains an odor mask and has a plasticizer level of 10%.

| General Information | | | | | |
|-----------------------------------|----------------------------|-------|-------------|--|--|
| Additive | Plasticizer (10%) | | | | |
| Features | Good Strength | | | | |
| | Good Toughness | | | | |
| | High Clarity | | | | |
| | High Gloss | | | | |
| | High Hardness | | | | |
| | Low to No Odor | | | | |
| | Plasticized | | | | |
| | Renewable Resource Content | | | | |
| | Soft | | | | |
| | | | | | |
| Uses | Sporting Goods | | | | |
| | Toys | | | | |
| | | | | | |
| Appearance | Clear/Transparent | | | | |
| Forms | Pellets | | | | |
| Physical | Nominal Value | Unit | Test Method | | |
| Specific Gravity | 1.19 | g/cm³ | ASTM D792 | | |
| Molding Shrinkage - Flow | 0.20 to 0.60 | % | ASTM D955 | | |
| Water Absorption (23°C, 24 hr) | 1.4 | % | ASTM D570 | | |
| Hardness | Nominal Value | Unit | Test Method | | |
| Rockwell Hardness (R-Scale, 23°C) | 78 | | ASTM D785 | | |
| Mechanical | Nominal Value | Unit | Test Method | | |
| Tensile Strength | | | ASTM D638 | | |
| Yield, 23°C | 33.1 | МРа | | | |
| Break, 23°C | 43.4 | МРа | | | |
| Tensile Elongation (Break, 23°C) | 50 | % | ASTM D638 | | |
| Flexural Modulus (23°C) | 1380 | МРа | ASTM D790 | | |
| Flexural Strength (Yield, 23°C) | 45.5 | МРа | ASTM D790 | | |
| Impact | Nominal Value | Unit | Test Method | | |
| Notched Izod Impact | | | ASTM D256 | | |

| -40°C | 96 | J/m | |
|--|--|----------|-------------|
| 23°C | 240 | J/m | |
| Thermal | Nominal Value | Unit | Test Method |
| Deflection Temperature Under Load ¹ | ASTM D648 | | |
| 0.45 MPa, Annealed | 85.0 | °C | |
| 1.8 MPa, Annealed | 74.0 | °C | |
| Vicat Softening Temperature ² | 104 | °C | ASTM D1525 |
| CLTE - Flow (23°C) | 2.0E-5 | cm/cm/°C | ASTM D696 |
| Specific Heat (23°C) | 1260 to 1670 | J/kg/°C | DSC |
| Thermal Conductivity ³ (23°C) | 0.25 | W/m/K | ASTM C177 |
| Electrical | Nominal Value | Unit | Test Method |
| Dielectric Strength (23°C) | 12 to 19 | kV/mm | ASTM D149 |
| Dielectric Constant (23°C, 1 MHz) | 3.30 to 3.80 | | ASTM D150 |
| Dissipation Factor (23°C, 1 MHz) | 0.010 to 0.15 | | ASTM D150 |
| Optical | Nominal Value | Unit | Test Method |
| Refractive Index | 1.460 to 1.490 | | ASTM D542 |
| Transmittance (1520 μm) | > 90.0 | % | ASTM D1003 |
| Haze (1520 μm) | < 8.5 | % | ASTM D1003 |
| Additional Information | Nominal Value | Unit | Test Method |
| Soluble Matter Loss (23°C) | 0.10 | % | ASTM D570 |
| Weight Loss on Heating - 72 hrs (80°C) | 0.50 | % | ASTM D707 |
| NOTE | | | |
| 1. | Conditioned 4 hours at 70°C (158°F) | | |
| 2. | Conditioned 4 hours at 70°C (158°F) | | |
| 3. | Range: 0.17 to 0.33 | | |

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