

ALCOM® PC 740/4.1 WT1056-09LD2

Polycarbonate
ALBIS PLASTIC GmbH

Message:

ALCOM® PC 740/4.1 WT1056-09LD2 is a Polycarbonate (PC) product filled with filler. It is available in Asia Pacific, Europe, or North America. Applications of ALCOM® PC 740/4.1 WT1056-09LD2 include automotive and lighting applications.

Characteristics include:

- Flame Rated
- REACH Compliant
- RoHS Compliant
- High Flow
- Mold Release Agent

General Information			
Filler / Reinforcement	Filler		
Additive	Mold Release		
Features	High Flow		
	High Light Transmission		
Uses	Automotive Applications		
	Lighting Applications		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS Compliant		
Appearance	Translucent		
Physical	Nominal Value	Unit	Test Method
Density	1.20	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (300°C/1.2 kg)	25.0	cm ³ /10min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2400	MPa	ISO 527-2
Tensile Stress (Yield)	66.0	MPa	ISO 527-2
Tensile Strain (Yield)	6.0	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	11	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength	No Break		ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	124	°C	ISO 75-2/A
Vicat Softening Temperature	142	°C	ISO 306/B50
Flammability	Nominal Value	Test Method	
Flame Rating		UL 94	
1.50 mm	HB		

0.750 mm	V-2		
Fire Performance (1.00 mm)	passed		FMVSS
Half Power Angle - T(Y) ¹	58.0	°	
Optical	Nominal Value	Unit	Test Method
Transmittance ² (Total, 1000 μm)	19.0	%	ISO 13468
Haze ³ (1000 μm)	96	%	ISO 13468
Injection	Nominal Value	Unit	
Drying Temperature			
Circulation Dryer	100 to 120	°C	
Desiccant Dryer	100 to 120	°C	
Drying Time			
Circulation Dryer	4.0 to 12	hr	
Desiccant Dryer	2.0 to 3.0	hr	
Suggested Max Moisture	0.020	%	
Processing (Melt) Temp	270 to 310	°C	
Mold Temperature	80.0 to 110	°C	
NOTE			
1.	A, 2°		
2.	A, 2°		
3.	III, A, 2°		

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