

Sindustris PP HI5206

Polypropylene

Sincerity Australia Pty Ltd.

Message:

Sindustris PP HI5206 is a Polypropylene material filled with 20% mineral. It is available in Asia Pacific for injection molding.

Important attributes of Sindustris PP HI5206 are:

Good Weather Resistance

Impact Resistant

Typical application of Sindustris PP HI5206: Automotive

General Information			
Filler / Reinforcement	Mineral,20% Filler by Weight		
Features	Good Weather Resistance		
	High Impact Resistance		
Uses	Automotive Interior Parts		
UL File Number	E306922		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.06	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	10	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.20 mm)	0.90 to 1.1	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield, 3.20 mm)	25.0	MPa	ASTM D638
Tensile Elongation ² (Break, 3.20 mm)	90	%	ASTM D638
Flexural Modulus ³ (6.40 mm)	2300	MPa	ASTM D790
Flexural Strength ⁴ (6.40 mm)	39.2	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-10°C, 6.40 mm	39	J/m	
23°C, 6.40 mm	200	J/m	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed, 3.20 mm)	135	°C	ASTM D648
Injection	Nominal Value	Unit	
Drying Temperature	70.0 to 80.0	°C	
Drying Time	3.0 to 4.0	hr	
Suggested Max Moisture	0.010	%	
Rear Temperature	190 to 210	°C	
Middle Temperature	200 to 230	°C	
Front Temperature	200 to 230	°C	

Nozzle Temperature	210 to 230	°C
Processing (Melt) Temp	200 to 230	°C
Mold Temperature	40.0 to 60.0	°C
Back Pressure	29.4 to 58.8	MPa
Screw Speed	30 to 60	rpm

NOTE		
1.	50 mm/min	
2.	50 mm/min	
3.	30 mm/min	
4.	30 mm/min	

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Recommended distributors for this material

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