

LNP™ LUBRICOMP™ QFL36 compound

Polyamide 610
SABIC Innovative Plastics

Message:

LNP LUBRICOMP* QFL36 is a compound based on Nylon 6/10 resin containing 30% Glass Fiber, 15% PTFE. Added features of this material include: Wear Resistant.

Also known as: LNP* LUBRICOMP* Compound QFL-4036

Product reorder name: QFL36

General Information			
UL YellowCard	E121562-101344543		
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Additive	PTFE Lubricant (15%)		
Features	Good Wear Resistance		
	Lubricated		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.46	g/cm³	ASTM D792, ISO 1183
Molding Shrinkage			
Flow : 24 hr	0.20	%	ASTM D955
Across Flow : 24 hr	0.70	%	ASTM D955, ISO 294-4
Flow : 24 hr	0.17	%	ISO 294-4
Water Absorption			
24 hr, 50% RH	0.14	%	ASTM D570
Equilibrium, 23°C, 50% RH	0.22	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			
-- ¹	11000	MPa	ASTM D638
--	9800	MPa	ISO 527-2/1
Tensile Strength			
Break	149	MPa	ASTM D638
Break	150	MPa	ISO 527-2
Tensile Elongation (Break)	2.6	%	ASTM D638, ISO 527-2
Flexural Modulus			
--	8480	MPa	ASTM D790
--	9700	MPa	ISO 178
Flexural Strength			
--	221	MPa	ASTM D790
--	228	MPa	ISO 178
Coefficient of Friction			ASTM D3702 Modified

vs. Itself - Dynamic	0.71		
vs. Itself - Static	0.52		
Wear Factor - Washer	15.0	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D3702 Modified
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			
23°C	120	J/m	ASTM D256
23°C ²	12	kJ/m ²	ISO 180/1A
Unnotched Izod Impact			
23°C	940	J/m	ASTM D4812
23°C ³	65	kJ/m ²	ISO 180/1U
Instrumented Dart Impact			
23°C, Energy at Peak Load	8.50	J	ASTM D3763
--	3.19	J	ISO 6603-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Unannealed, 3.20 mm	224	°C	ASTM D648
1.8 MPa, Unannealed, 3.20 mm	216	°C	ASTM D648
1.8 MPa, Unannealed, 64.0 mm Span ⁴	211	°C	ISO 75-2/Af
CLTE			
Flow : -40 to 40°C	2.9E-5	cm/cm/°C	ASTM E831, ISO 11359-2
Transverse : -40 to 40°C	7.4E-5	cm/cm/°C	ASTM E831
Transverse : -40 to 40°C	7.5E-5	cm/cm/°C	ISO 11359-2
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.12 to 0.20	%	
Rear Temperature	249 to 260	°C	
Middle Temperature	260 to 271	°C	
Front Temperature	271 to 282	°C	
Processing (Melt) Temp	271 to 277	°C	
Mold Temperature	82.2 to 93.3	°C	
Back Pressure	0.172 to 0.344	MPa	
Screw Speed	30 to 60	rpm	
NOTE			
1.	50 mm/min		
2.	80*10*4		
3.	80*10*4		
4.	80*10*4 mm		

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

