Plaslube® PE 5903

Ultra High Molecular Weight Polyethylene

Techmer Engineered Solutions

Message:

Plaslube® PE 5903 is an Ultra High Molecular Weight Polyethylene product. It can be processed by injection molding and is available in North America. Characteristics include: Flame Rated Lubricated Wear Resistant

General Information				
Additive	Lubricant			
Features	Good Wear Resistance			
	Low Friction			
	Lubricated			
	Labilitatea			
Appearance	Colors Available			
Forms	Pellets			
Processing Method	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	0.968	g/cm³	ASTM D792	
Melt Mass-Flow Rate (MFR)			ASTM D1238	
190°C/10.0 kg	24	g/10 min		
190°C/3.8 kg	1.7	g/10 min		
Molding Shrinkage - Flow (3.18 mm)	3.0	%	ASTM D955	
Water Absorption (24 hr)	0.070	%	ASTM D570	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength (Break)	21.4	MPa	ASTM D638	
Tensile Elongation (Break)	50	%	ASTM D638	
Flexural Modulus	483	MPa	ASTM D790	
Flexural Strength	41.4	MPa	ASTM D790	
Coefficient of Friction			ASTM D1894	
vs. Steel - Dynamic	0.080			
vs. Steel - Static	0.090			
Wear Factor	20	10^-8 mm³/N·m	ASTM D3702	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact (23°C, 3.18 mm)	69	J/m	ASTM D256	
Thermal	Nominal Value	Unit	Test Method	
Deflection Temperature Under Load			ASTM D648	
0.45 MPa, Unannealed	93.3	°C		
1.8 MPa, Unannealed	54.4	°C		

CLTE - Flow	9.0E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Dielectric Strength ¹	20	kV/mm	ASTM D149
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm)	НВ		UL 94
NOTE			
1.	Method A (Short-Time)		

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