

# Maxxam™ PP5930 Black

Polypropylene Homopolymer

PolyOne Corporation

## Message:

PolyOne's Maxxam™ family of polypropylene- and polyethylene-based products covers a wide range of applications, markets and performance requirements. Standard grades are compounded with calcium carbonate, glass and talc to provide a desired balance of properties including stiffness, durability, impact resistance and heat resistance. Custom grades are available with features such as UV stabilizers, heat stabilizers, custom color, high impact, etc.

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Features	General Purpose		
	Homopolymer		
Uses	Automotive Applications		
	Construction Applications		
	Consumer Applications		
	General Purpose		
	Industrial Applications		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.56	g/cm <sup>3</sup>	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	34	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	7400	MPa	ISO 527-2
Tensile Stress <sup>1</sup> (Yield)	96.0	MPa	ISO 527
Tensile Strain (Break)	2.3	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength (23°C)	8.5	kJ/m <sup>2</sup>	ISO 180
Unnotched Izod Impact Strength	35	kJ/m <sup>2</sup>	ISO 180
Injection	Nominal Value	Unit	
Rear Temperature	185 to 200	°C	
Middle Temperature	195 to 215	°C	
Front Temperature	195 to 220	°C	
Nozzle Temperature	200 to 215	°C	
Mold Temperature	40.0	°C	
Back Pressure	80.0	MPa	
NOTE			

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#### Recommended distributors for this material

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